

CIGARETTE SPECIFICATION

CABARRUS COUNTY
MARLBORO LIGHTS KS REGULAR SP
BRAND CODE-00660 (STD)

EFFECTIVE DATE: 03/06/95
STANDARD PRODUCTION

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CIGARETTE LENGTH : 84.0 MM FTC TAR : 11.0 MG/CIGT 10.5 - 11.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 57.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 31.000 MM
TOTAL R.T.D. : 4.90 IN. H2O
DILUTION TARGET : 25.0 +/- 5.0 %

TIPPING PAPER : 62MM X 3500M WHI TGL PPT KC-236M2 12-899-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -

TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB 9100 X 61-482-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO LIGHTS REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TIPPING ADHESIVE UPDATED TO REFLECT PM MATERIAL
: CODE 61-482-A (FULLER WB 9100 X). NO OTHER CHANGES

PREPARED BY : ALLYSON M. MILBURN
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APPROVED BY:

Jamie M. Busic

SUPERCEDES SPECIFICATION DATED: 5/06/94

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